HIGH STANDARD
SPORTING FIREARMS

THE HIGH STANDARD MANUFACTURING CORPORATION • 1817 DIXWELL AVENUE, HAMDEN, CONNECTICUT 06514 • TEL.: (203) 248-5531

PARTS LIST FOR

SPORT KING "SPECIAL DELUXE"

.22 CALIBER AUTOLOADING RIFLE

Model A-1041

HOW TO ORDER REPAIR PARTS

The following information must be furnished when ordering replacement parts:

1. Model Name and Number
2. Catalog Number
3. Number and Name of Parts

RIFLE SHIPPING INSTRUCTIONS

CAUTION: For safety of all concerned — Be absolutely certain rifle is empty . . . with no shells or cartridges in chamber and magazine.

Rifles should be securely packaged in a throwaway carton to prevent damage in transit. Do not ship rifles to the factory in gun carrying case or other special containers which must be returned by our service department.

Rifles should be shipped to the factory — Express Prepaid or insured parcel post.

REMEMBER: All Shipments to the factory must be Prepaid.

FACTORY SERVICE

If parts are to be fitted at the factory, send rifles marked for the attention of our SERVICE DEPARTMENT, furnishing complete and specific repair instructions. A cost estimate of the parts and labor charges will be immediately sent for your approval before work is started. Unless a flat rate charge is specified, a MINIMUM of $6.50 will be charged on servicing rifles at the factory.

MINIMUM ORDER $1.00

A minimum charge of $1.00 is made on all orders where the normal cost would be less than $1.00. If you wish, order extra parts to make up the minimum charge.

PAYMENT

All parts shipments will be made by Parcel Post C.O.D. unless advance remittance is made. PLEASE DO NOT SEND CASH OR STAMPS. Checks, Money Orders, or Drafts are acceptable and will save you C.O.D. charges.

PARTS LIST 5631
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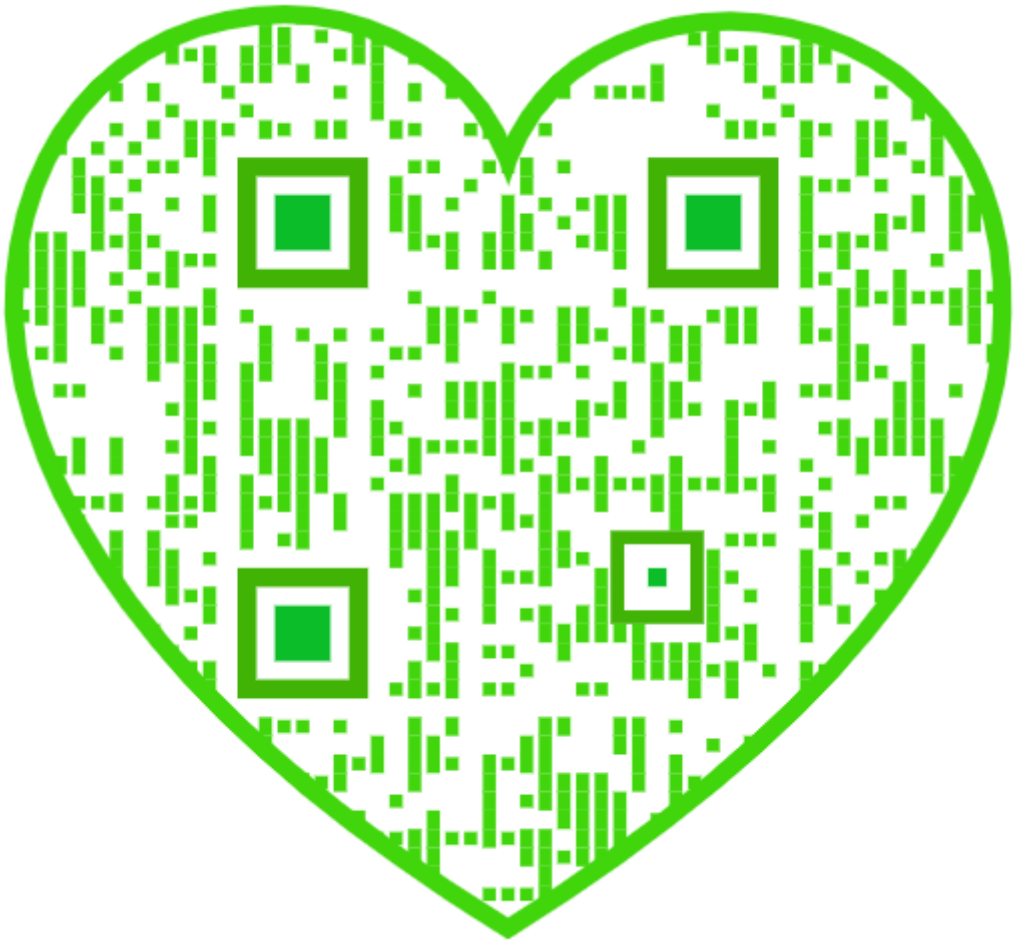

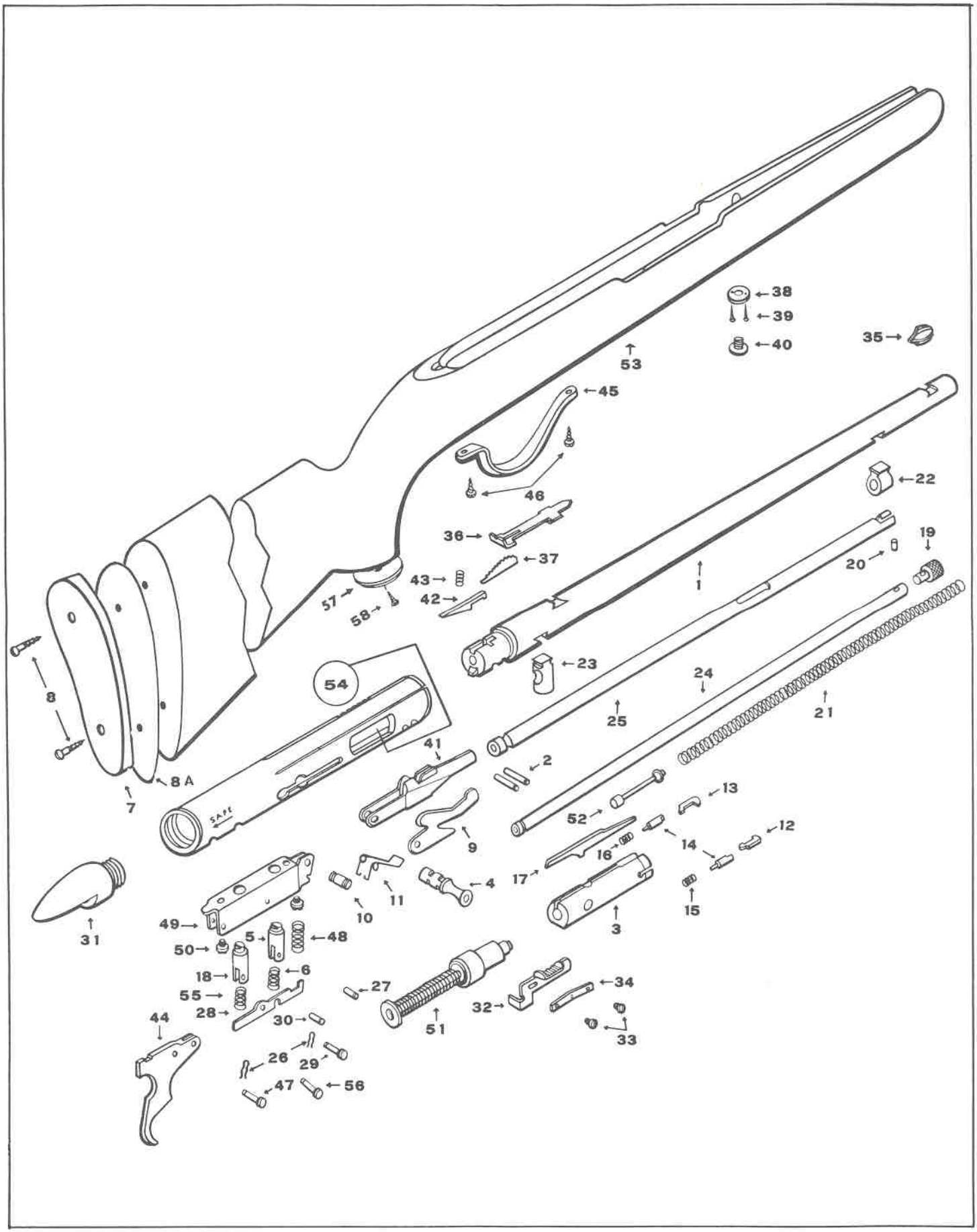

CAUTION: FOR SAFETY'S SAKE DO NOT ATTEMPT TO REPAIR RIFLES WITHOUT RECEIVING RELIABLE

PARTS LIST FOR

SPORT-KING "SPECIAL DELUXE" CAT. #8005 MODEL A-1041

WHEN ORDERING REPAIR PARTS, ALWAYS GIVE THE FOLLOWING INFORMATION AS SHOWN IN THIS LIST:

1. THE PART NUMBER.
2. THE PART NAME.
3. RIFLE MODEL NUMBER AND NAME.
4. THE CATALOG NUMBER.

All parts identified with an (*) must be fitted to the gun by qualified gunsmiths. Do not order repair parts by key number, always use the part number.

(Prices Subject to Change Without Notice)

REF. NO.	PART NO.	DESCRIPTION	RETAIL PRICE EACH	REF. NO.	PART NO.	DESCRIPTION	RETAIL PRICE EACH
1	8924	*Barrel for Catalog #8005	$10.00	25	25385	Magazine Tube, Outer	$ 1.40
2	25010	*Barrel Pins (2) ea.	.25	26	11580	Pin Retaining Springs (3) ea.	.25
3	25030	*Bolt	4.50	57	401	Pistol Grip Cap	.40
N.I.	25830	*Bolt Assembly	5.50	58	403	Pistol Grip Cap Screw	.25
4	8900	Bolt Handle	1.00	27	25430	Plunger Assembly Pin	.25
5	25060	Bolt Plunger	1.25	28	25440	Plunger Connector	.90
6	25071	Bolt Plunger Spring	.25	29	25510	Plunger Connector Pin	.25
7	344	Butt Plate	.80	30	25430	Plunger Connector Stop Pin	.25
8	345	Butt Plate Screws (2) ea.	.25	31	25240	Receiver Plug, Rear	2.00
8A	404	Butt Plate Trim (3) ea.	.80	32	25420	*Safety	.95
9	25170	Cartridge Lifter	.75	33	11430	*Safety Screw (2) ea.	.25
10	25181	Cartridge Lifter Pin	.25	34	11435	*Safety Spring	.25
11	25211	Cartridge Lifter Spring	.40	35	25621	Sight, Front	1.25
12	25271	Extractor, R.H.	.75	36	478	Sight, Rear	1.00
13	25281	Extractor, L.H.	.75	37	479	Sight Elevator, Rear	.30
14	25295	Extractor Plunger (2) ea.	.25	53	2207	Stock Assembly	12.50
15	25290	Extractor Spring, R.H.	.25	38	11500	Takedown Escutcheon	.30
16	25293	Extractor Spring, L.H.	.25	39	11505	Takedown Escutcheon Pins (2)	.25
17	25300	*Firing Pin	.95	40	11510	Takedown Screw	.50
51	25840	Hammer Assembly	1.35	41	25220	Throat	1.25
18	25231	Hammer Plunger	1.25	42	25485	Top Ramp	.50
55	10675	Hammer Plunger Spring	.25	43	25490	Top Ramp Spring	.25
19	331	Magazine Cap	.40	44	25520	Trigger	1.00
20	328	Magazine Cap Pin	.25	45	11530	Trigger Guard	.50
52	25860	Magazine Follower Assy.	.75	46	11535	Trigger Guard Screws (2) ea.	.25
21	4040	Magazine Spring	.40	47	25510	Trigger Pin	.25
22	25350	Magazine Support, Front	.95	48	25515	Trigger Return Spring	.25
23	25355	Magazine Support, Rear	.95	56	25510	Trigger Stop Pin	.25
N.I.	25865	Magazine Tube Assembly	2.25	49	25405	*Underbody	1.40
24	25380	Magazine Tube, Inner	1.40	50	25410	*Underbody Screws (2) ea.	.25

(N.I. Not Illustrated)

Receivers are not sold for spare parts.
Complete firearm must be returned to factory.

DVICE. WE MAINTAIN A SERVICE DEPARTMENT WHICH WILL PROMPTLY GIVE YOU ADVICE AND SERVICE.

INSTRUCTIONS FOR OPERATION AND CARE OF YOUR HI-STANDARD SPORT-KING RIFLE

DISASSEMBLE

To remove action from stock turn gun upside down and loosen takedown screw until action is free from stock.

To remove bolt and hammer assembly, unscrew rear receiver plug from receiver. Pull bolt handle fully rearward and remove. Remove hammer assembly from receiver, and with gun held in vertical position pull trigger rearward thus allowing bolt assembly to fall free from receiver.

IMPORTANT:

Before firing this rifle, be sure to clean barrel thoroughly of grease, or any obstruction.

IMPORTANT: CLEANING & LUBRICATING

Your Sport-King Rifle is treated with new siliconized and polarized oil. This exclusive patented process gets down into the pores of the steel and protects against perspiration and other corrosive elements which cause rust. It gives the best lubrication of any oil tested. And it protects and beautifies stock and forearm.

The performance of any semi-automatic rifle depends on how clean it is kept, because a semi-automatic rifle depends on the powder gases for the repeating action, it must be kept clean to function efficiently. We recommend that your gun be thoroughly cleaned after firing 1,000 rounds for continued top performance.

Using a large round brass wire brush soaked in solvent, clean inside of receiver, removing all residue. Clean bolt and hammer assemblies, getting powder residue out of extractors, off face of bolt and firing pin, and out of machined cuts in bolt. Soak magazine throats in solvent and push a brass brush with solvent through feed ramp several times removing powder residue.

Pull a patch, moistened with a good solvent through the barrel from the breech end. Pull a brass brush, soaked in solvent through the entire length of the bore several times, using long even strokes. Pull clean patches through the bore in the same manner until the last patch comes out unsoiled. Push lightly oiled patch through the entire length of the bore.

Wipe all component parts dry, oil lightly and replace, following assembly instructions.

ASSEMBLE

Bolt and Hammer Assembly

With gun on its side replace bolt by pulling trigger rearward and pushing bolt forward in receiver until bolt handle hole on side of bolt is in line with hole in receiver. Replace bolt handle and move bolt assembly fully forward. With trigger pulled rearward replace hammer assembly in receiver. Insert rear receiver plug and screw down until plug hits bottom, then back-off on plug until flat on plug is in line with flat portion of stock. Insert action in stock and tighten takedown screw until action is bedded in stock.

OPERATING INSTRUCTIONS

TO MAKE GUN SAFE: Push safety button (right side of receiver) fully rearward. This movement locks trigger and gun cannot be fired or cocked. Do not attempt to cock bolt with safety on. This will jam bolt and damage safety. Always lock the trigger when carrying the gun loaded.

TO RELEASE SAFETY: Push safety fully forward and gun is ready to be fired or cocked.

TO LOAD MAGAZINE: With safety on, turn knurled knob on inner magazine tube, pull tube out and insert cartridges into cartridge opening, continuing the operation until last cartridge is visible. Grasping knurled portion of inside magazine tube, press down with rotating action until magazine tube is fully down and located in supporting notch.

TO LOAD CHAMBER: Retract action fully to the rear and allow to close. Push safety fully forward. Gun is now ready to fire.

TO REMOVE CARTRIDGES; WITHOUT FIRING: Remove inside magazine tube, and by pointing gun muzzle downward, all cartridges in the magazine tube will drop into the hand. Replace inside magazine tube and work action two or three times removing cartridges from barrel chamber and magazine throat assembly. Pull bolt operating handle back and examine barrel chamber and magazine throat to make sure gun is now empty of cartridges.